



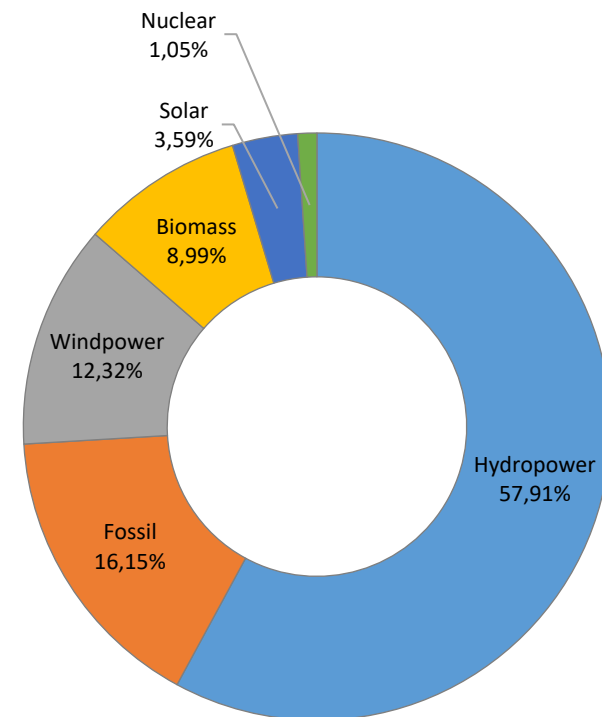
DEVELOPMENT OF PNEUMATIC TECHNOLOGY FOR AUTOMATION AND CONTROL OF SMALL HYDROPOWER PLANTS

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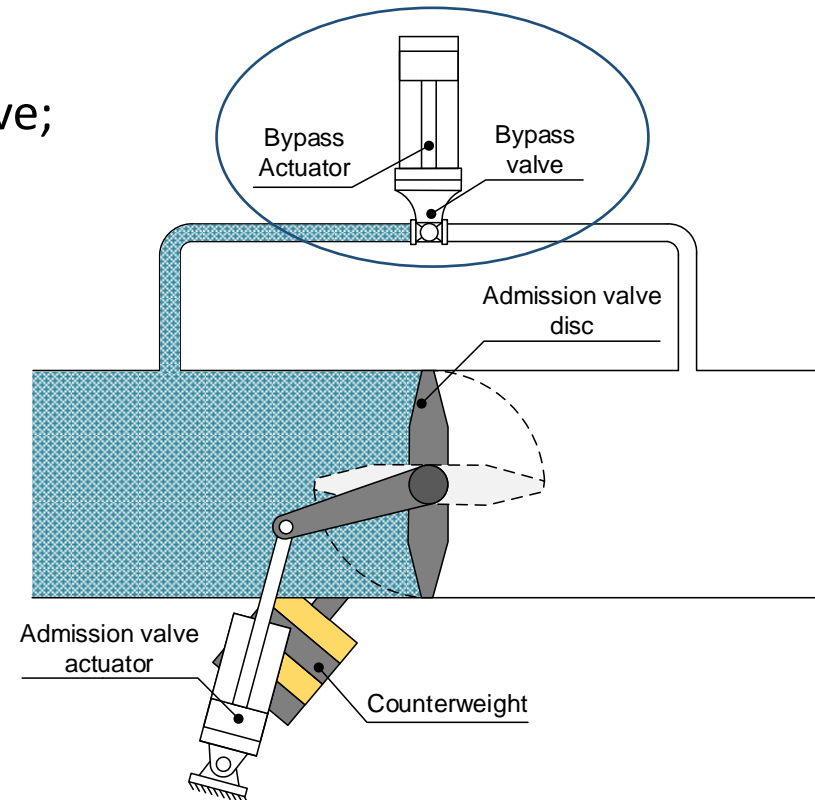
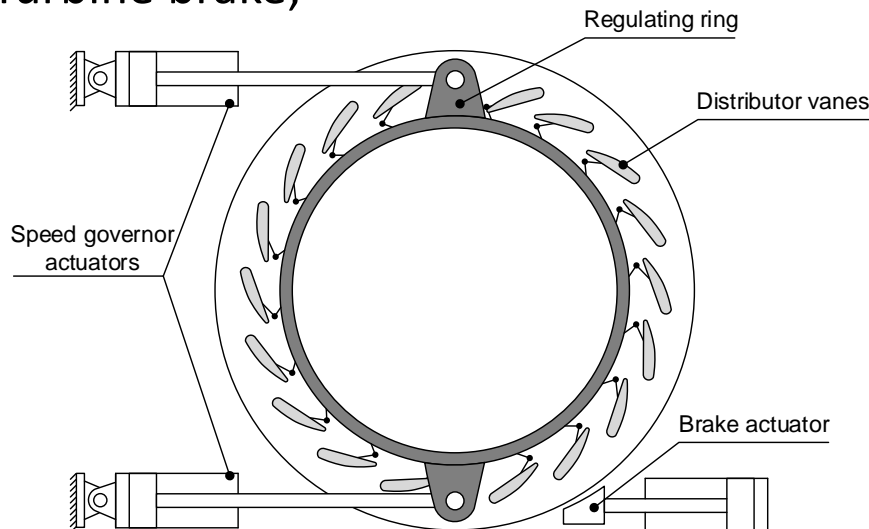
²Reivax Automation and Control

- Hydropower plants are known as a major contributor to renewable sources;
- Every source of energy has an environmental impact;
- Small capacity hydropower plants is an alternative to reduce the environmental impacts of hydro generation;
- Joint effort between **LASHIP** and **Reivax** to develop a solution to automate and control Small Hydropower Plants (SHPs) with **pneumatic technology**;
 - Reduction of fossil based products;
 - Lower acquisition costs;



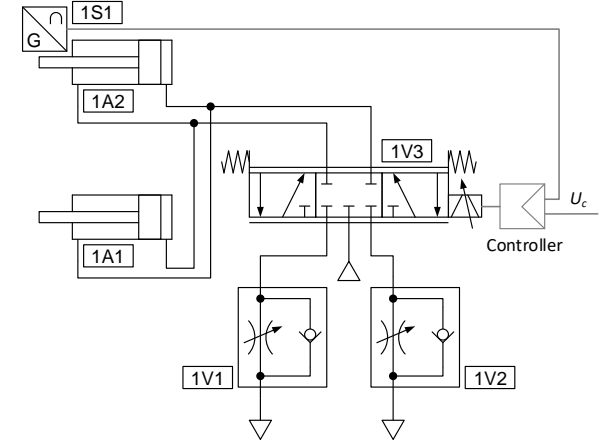
Understanding the requirements

- Speed regulation of the generator unit:
 - Turbine start-up;
 - Synchronism;
 - Load taking;
 - Load rejection;
- Opening and closing of the admission valve;
- Actuation of a bypass valve;
- Turbine brake;

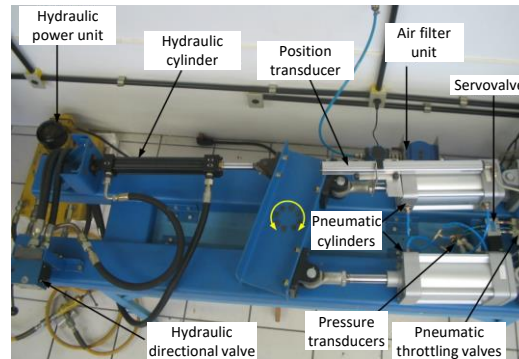
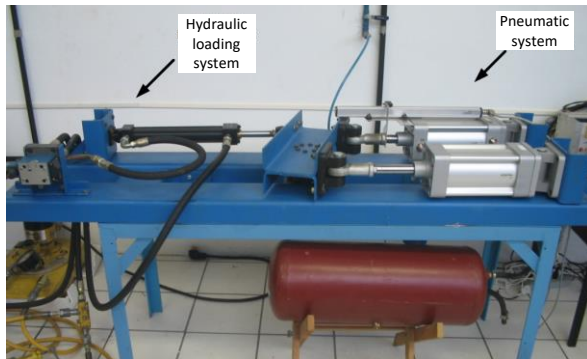
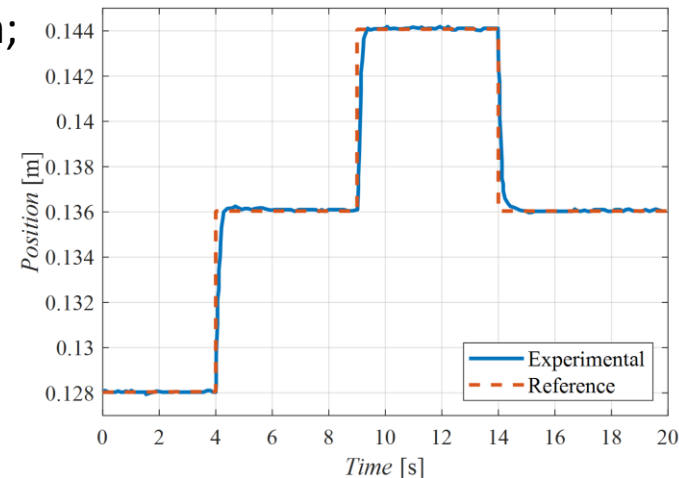


First approach

- Classical concept of a servopneumatic system:
 - Proportional servovalve, linear actuators, flow control valve;
 - Controller: PID with dead-zone compensator
- Development of dynamic simulation model:
 - Initial assessment of dynamic performance and system behavior;
- Development of a test rig:
 - Load generated by a hydraulic actuator;
 - Settling time: 0.56 s; Steady state error: 0.24 mm;

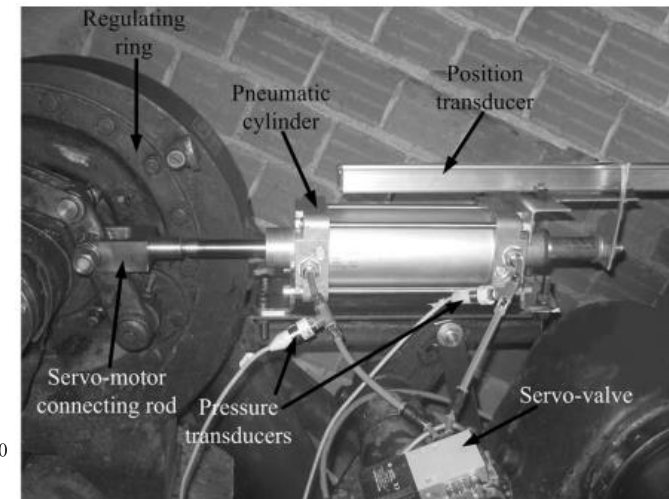
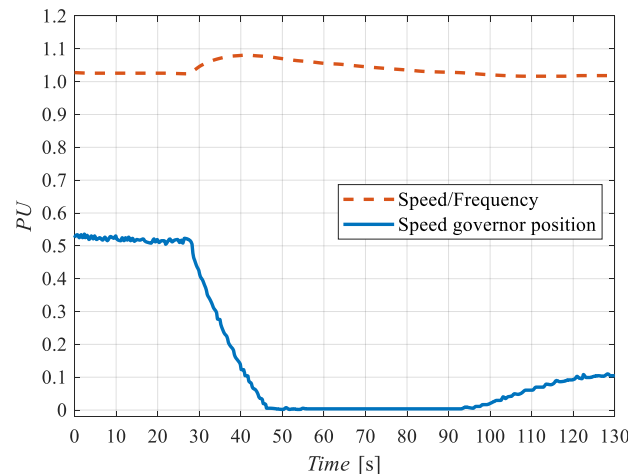
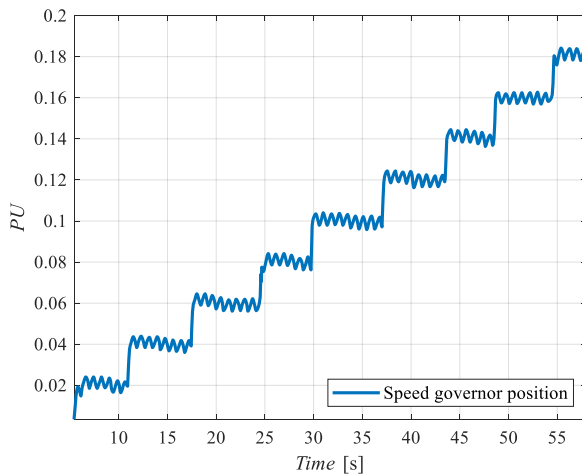
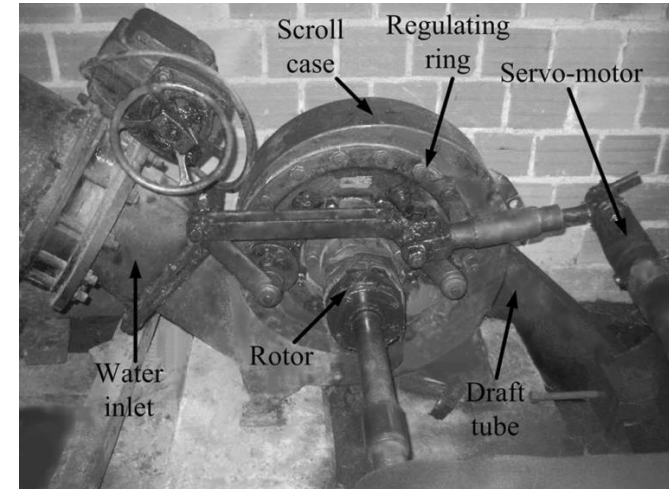


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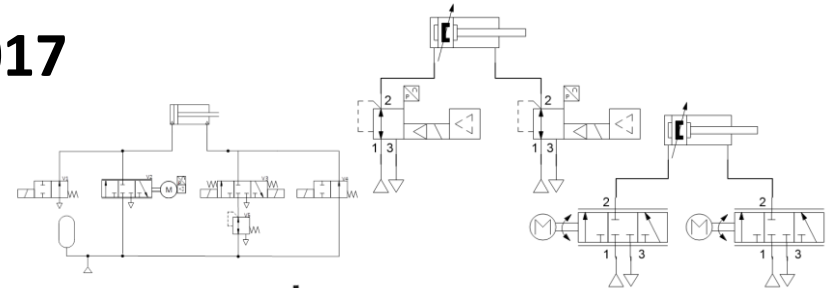
Small-scale prototype

- Francis-type turbine (35 kVA)
- Step response:
 - Settling time: Less than 0.25s; Limit: 1.25s
 - Oscillations of less than 1mm caused due vibration of the machine;
- Load rejection:
 - Speed overshoot of 8%; Limit: 30%

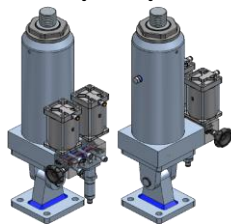
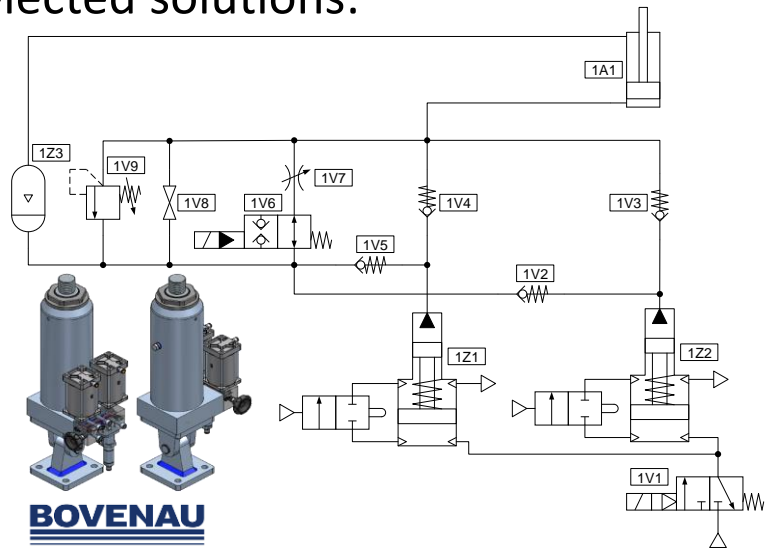


ANEEL R&D project PD-00387-0117/2017

- Main goals:
 - Control the distributor (Reduce costs);
 - Actuation of the admission valve;
 - Pilot project;
- Analysis of possible solutions:
 - Meet design requirements;
 - Technically and economic viable;
- Selected solutions:

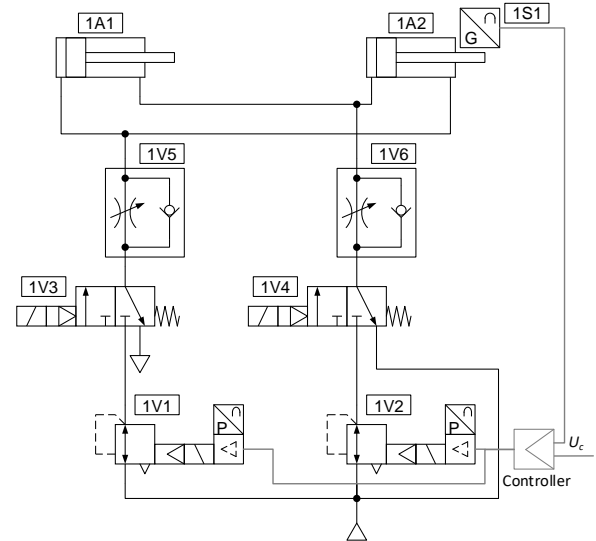


Hydropneumatic jack



BOVENAU

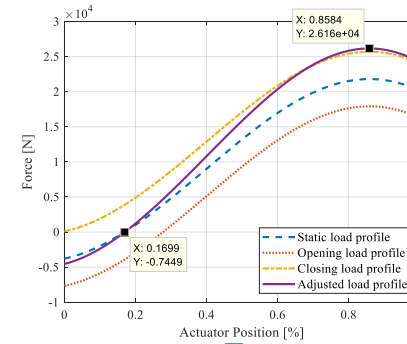
Proportional pressure regulators



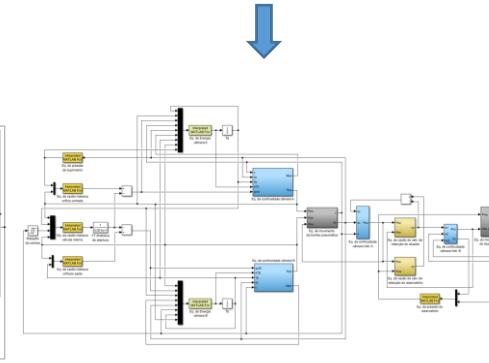
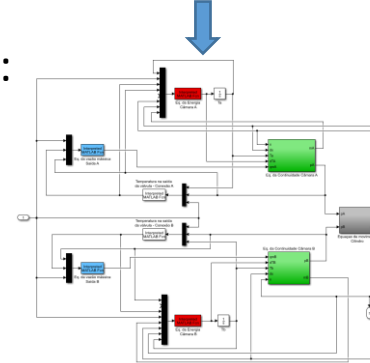
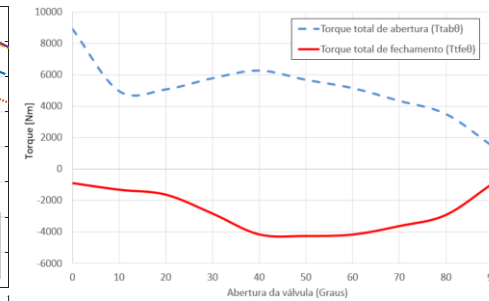
Solution assessment

- Simulation models:
 - Expected theoretical loads;
 - Modeling and parametrization;
 - Expected performance (Distributor):
 - Settling time: 1.3 seconds
 - Expected performance (Admission valve):
 - Opening time: 138 seconds

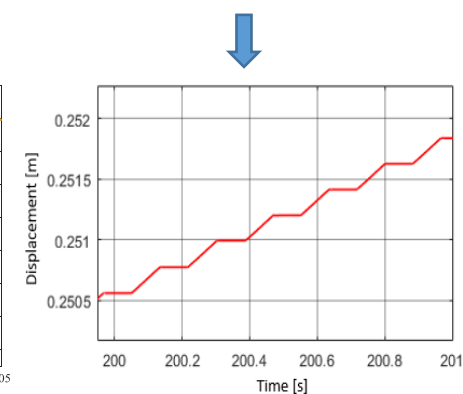
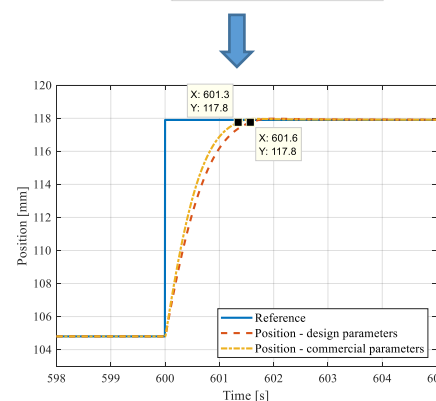
Turbine distributor



Admission valve



Hydropneumatic pump characterization

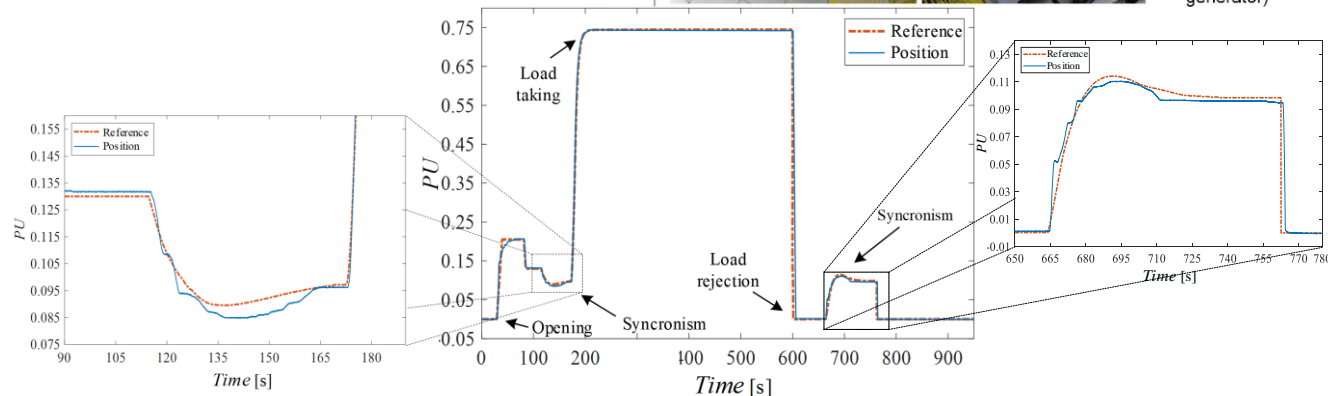
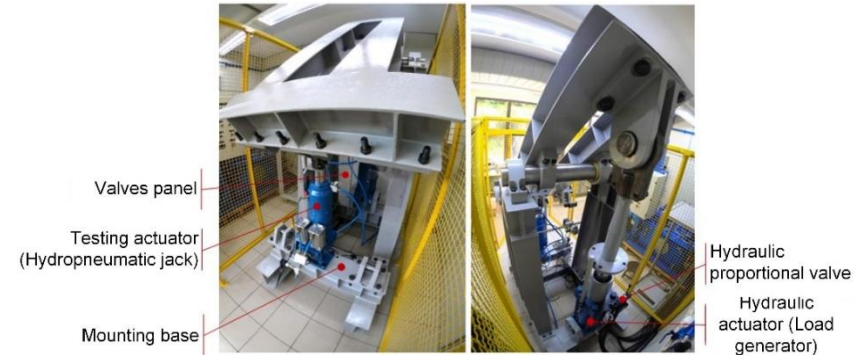
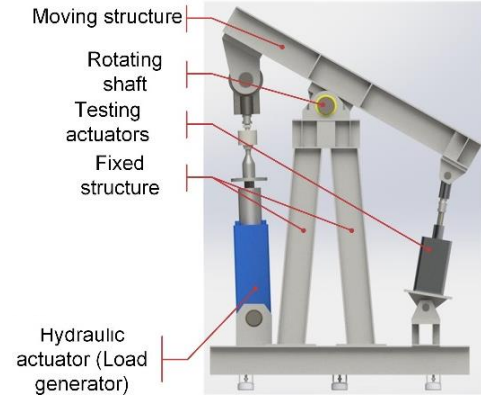


Friction force determination



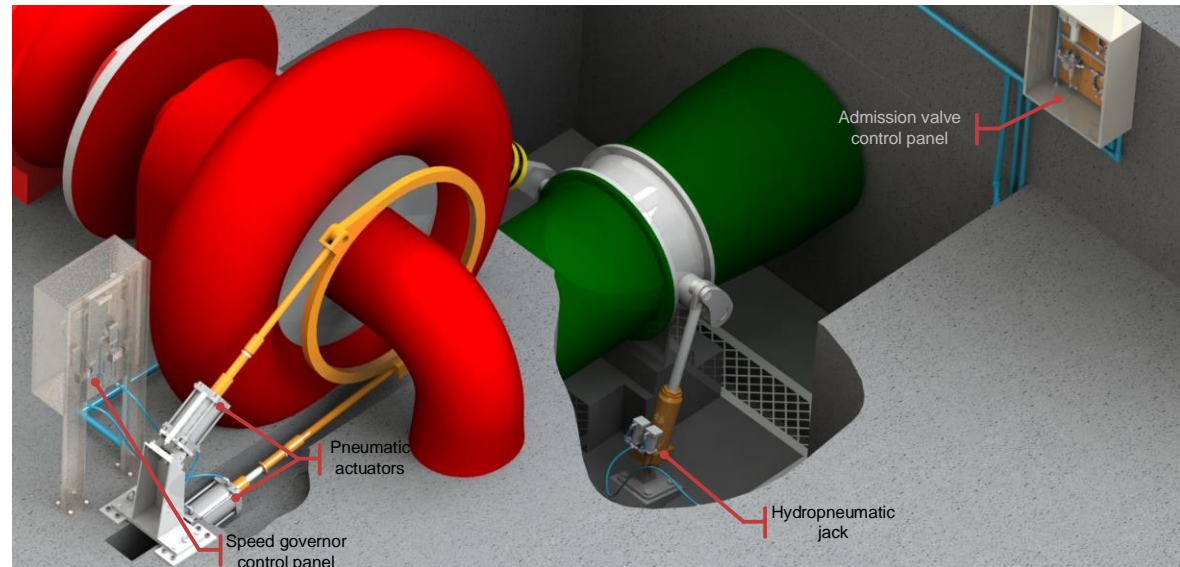
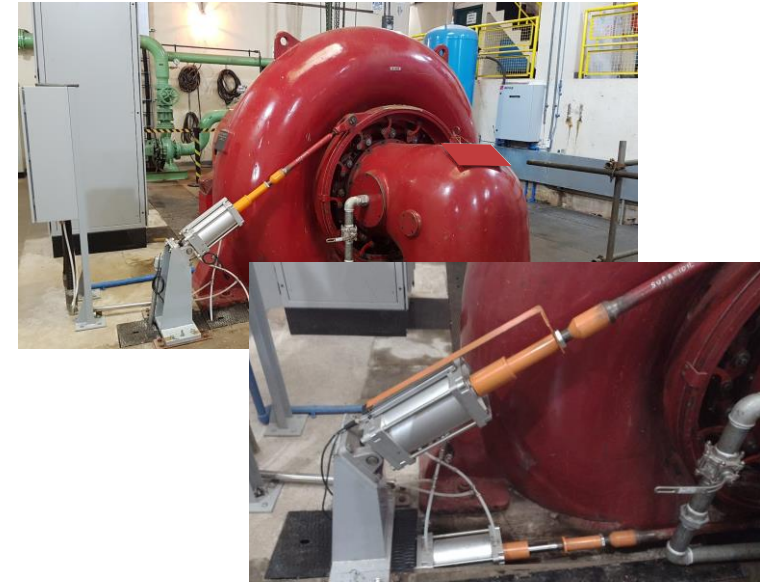
Solution assessment

- Experimental evaluation:
 - Test rig for full-scale testing (160 kN);
 - Distributor testing:
 - 26 kN of applied force;
 - Steady-state error: 0.64 mm;
 - Admission valve testing:
 - 153 kN of applied force;
 - Opening time: 150 seconds;
 - Stability: 0.35 mm over 8 hours.



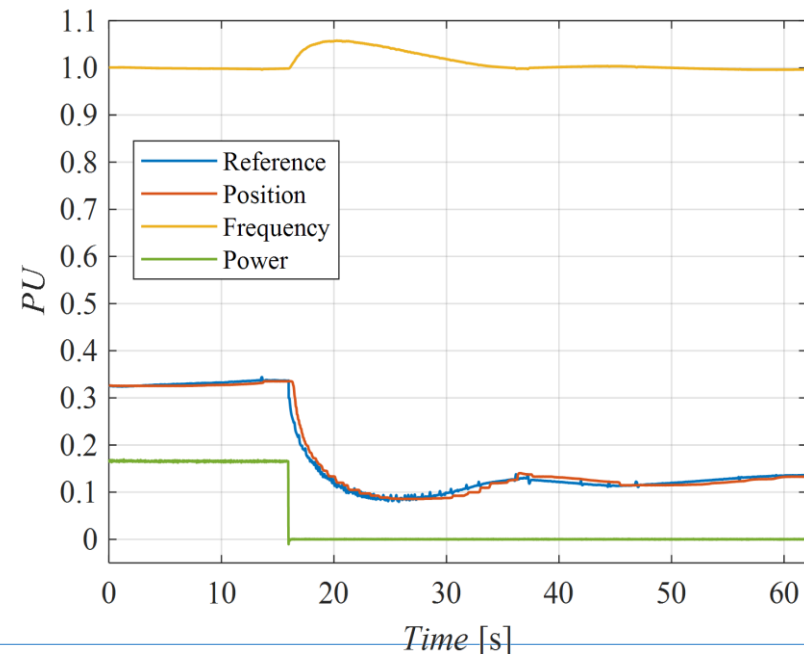
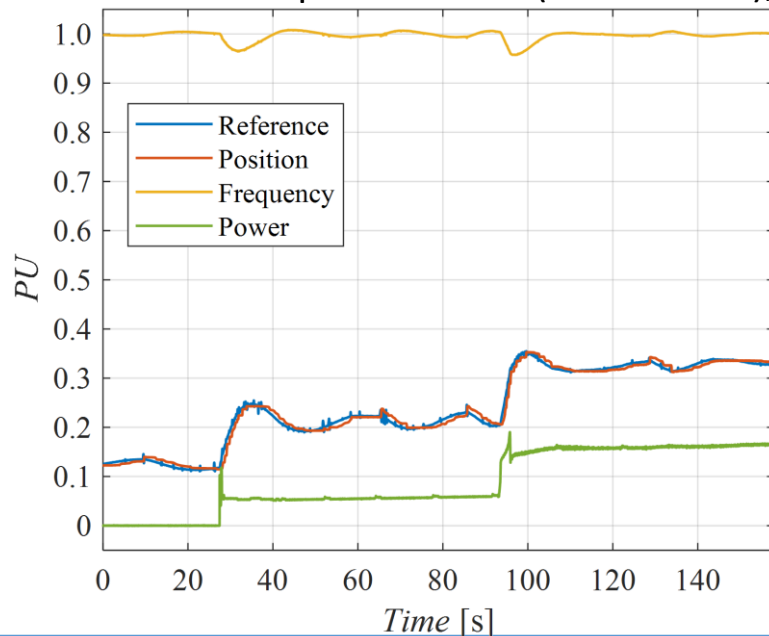
Pilot project

- Goal: Complete automation and control of hydraulic turbine of the hydropower plant located in Salto Grande-SP using **pneumatic technology**;
- Generating unit characteristics:
 - Generating capacity: 438 kVA
 - Average water head: 18.5 m
- Designed solution:



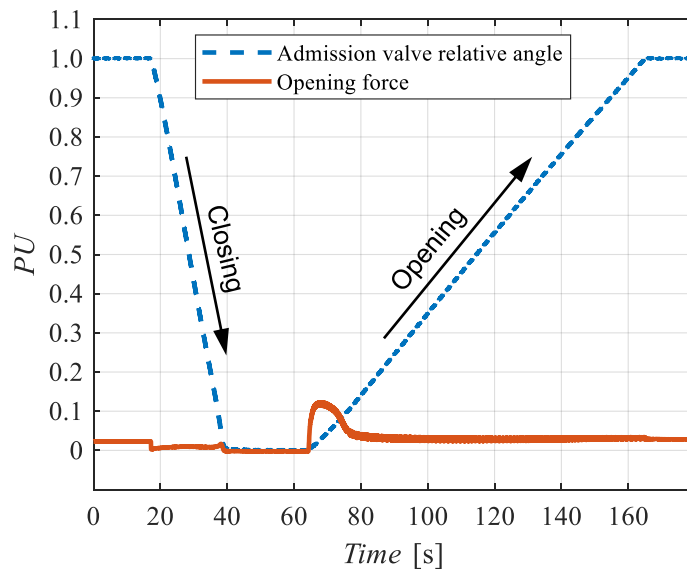
Pilot project

- Results - Distributor:
 - In load operation:
 - 22 and 70 kW (*Isolated from grid*);
 - Produced energy: Within +/- 0.5 Hz;
 - Load rejection:
 - 72 kW rejection;
 - Overspeed of 5.8% (*Limit is 30%*);



Pilot project

- Results – Admission valve:
 - Opening time: 101.67 seconds (*Desired between 80 and 160 seconds*);
 - Closing time: 23.35 second (*Avoid water hammer effect*)



- The state of the art of pneumatic technology make it possible to automate and control Small Hydropower Plants;
- The solution is capable to attend turbine with up to 30 MW of power capacity;
- It offers the possibility to reduce around 45% of the acquisition costs;
- Easier installation and maintenance;
- Reduction of fossil-based products, avoiding risks of river bed contamination;
- Contribution to cleaner energy production.





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